

# AP1016AEN

# 9.0V Dual H-Bridge Motor Driver IC

#### **1. Genaral Description**

The AP1016 includes 2 channel H-bridge drivers in one package. It also includes Under Voltage Detection and Thermal Shut Down circuits. It is suitable for driving stepper motor and voice coil motors.

#### 2. Features

- 2 channel H-bridge drivers in one package
- Power Supply Voltage Range Control (VC) 2.7V ~ 5.5V Motor (VM) 2.0V ~ 9.0V
- Output Current 0.7A(DC)
- H-Bridge ON Resistance : RDSON (TOP+BOT)=0.54Ω @25°C or 0.72Ω @85°C
- PWM Pulse Input max 200kHz
- Built in Flow-through Current Protection Circuit
- Built in Charge Pump Circuit
- Built in UVLO & TSD Circuits
- Package 16-pin QFN 3mm×3mm

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#### 4. Block Diagram

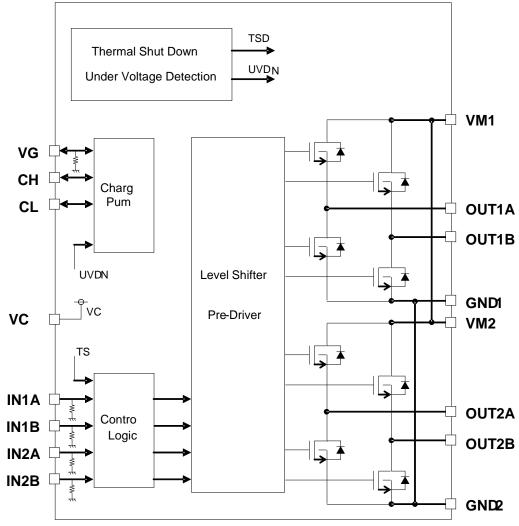


Figure 1. Block Diagram

• H-bridge driver block

NMOS type FETs are applied both high side and low side FETs of a H-bridge.

- Charge pump block It generates the drive voltage (VG) of gate for a high side FET.
- Control logic block

Each H-bridge driver is controlled by two input signal IN1/2A or IN1/2B.

- Level shifter & pre-driver block Control signals for the high side FET is shifted VG voltage and then drive the gate of the high side FET.
- Under Voltage Detection

It is monitoring the control voltage (VC), if the VC is less than the specified voltage, the output of the H-bridge goes to high impedance.

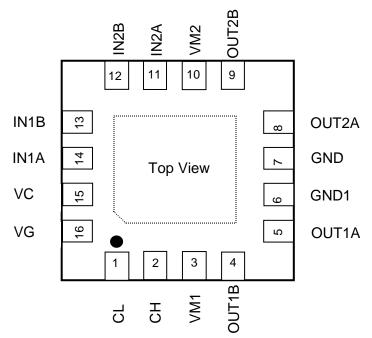
• Thermal Shut Down If the temperature of the chip is more than the specified temperature, the output of the H-bridge goes to high impedance.

#### 5. Ordering Guide

AP1016AEN -40~85°C 16-pin QFN 3mm×3mm



# Pin Configurations



# Function

| Pin No.        | Name  | I/O (Note 1) | Functions                    | Comments                                 |
|----------------|-------|--------------|------------------------------|--|
| 1              | CL    | I/O          | Charge pump capacitor        |  |
| 2              | CH    | I/O          | Charge pump capacitor        |  |
| 3              | VM1   | Р            | Motor driver power supply    |  |
| 4              | OUT1B | 0            | Motor driver output          | CH1                                      |
| 5              | OUT1A | 0            | Motor driver output          | CH1                                      |
| 6              | GND1  | Р            | Power Ground                 |  |
| 7              | GND2  | Р            | Power Ground                 |  |
| 8              | OUT2A | 0            | Motor driver output          | CH2                                      |
| 9              | OUT2B | 0            | Motor driver output          | CH2                                      |
| 10             | VM2   | Р            | Motor driver power supply    |  |
| 11             | IN2A  | Ι            | Control signal input         | CH2, 200kΩ (Typ) pull down               |
| 12             | IN2B  | Ι            | Control signal input         | CH2, 200k $\Omega$ (Typ) pull down       |
| 13             | IN1B  | Ι            | Control signal input         | CH1, 200kΩ (Typ) pull down               |
| 14             | IN1A  | Ι            | Control signal input         | CH1, 200kΩ (Typ) pull down               |
| 15             | VC    | Р            | Control circuit power supply |  |
| 16             | VG    | Р            | Charge pump output capacitor |  |
| Exposed<br>Pad | EP    | -            | Thermal pad                  | The pad must be connected to the ground. |

Note 1. I (Input terminal), O (Output terminal) and P (Power terminal)

| Parameter  | Symbol | min  | max  | Unit | Comments         |
|--|--------|------|------|------|------------------|
| Control supply voltage   | VC     | -0.5 | 6.0  | V    |                  |
| Motor supply voltage1  | VM     | -0.5 | 9.5  | V    |                  |
| VC level terminal voltage<br>(IN1A, IN1B, IN2A and IN2B)         | Vterm1 | -0.5 | VC   | V    |                  |
| VM level terminal voltage<br>(OUT1A, OUT1B, OUT2A, OUT2B and CL) | Vterm2 | -0.5 | VM   | V    |                  |
| VC+VM level terminal voltage<br>(CH, VG)                         | Vterm3 | -0.5 | 15.5 | V    |                  |
| Maximum output current   | Iload1 | -    | 1.0  | Α    | Ta=25°C          |
| Maximum output current   | Iload2 | -    | 0.7  | Α    | Ta=85°C          |
| Maximum output peak current                                      | Iload3 | -    | 1.4  | Α    | (Note 3)         |
| Power dissipation  | PD1    | -    | 2.0  | W    | (Note 4),Ta=25°C |
| Power dissipation  | PD2    | -    | 1.0  | W    | (Note 4),Ta=85°C |
| Storage temperature  | Tstg   | -40  | 150  | °C   |                  |

#### 7. Absolute Maximum Ratings

Note 2. All above voltage is defined to GND1/2=0V.

Note 3. Under 10ms in 200ms

Note 4. When the 2-layer (pattern rate: 150%) board is used. This is calculated by  $R\theta J = (60)^{\circ}C/W$ .

WARNING: Operation at or beyond these limits may result in permanent damage to the device. Normal operation is guaranteed at these extremes.

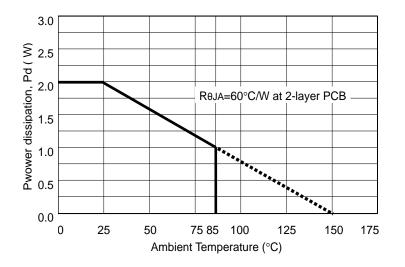


Figure 2. Maximum Power Dissipation

Г

| 8. Recommended Operating Conditions |   |     |     |     |      |                       |  |  |  |
|-------------------------------------|---|-----|-----|-----|------|-----------------------|--|--|--|
|                                     | $(Ta = 25^{\circ}C \text{ unless otherwise specified. (Note 2)})$ |     |     |     |      |                       |  |  |  |
| Parameter                           | Symbol  | min | typ | max | Unit | Comments              |  |  |  |
| Motor driver supply voltage         | VM  | 2.0 | 5.0 | 9.0 | V    |                       |  |  |  |
| Control supply voltage              | VC  | 2.7 | 3.0 | 5.5 | V    |                       |  |  |  |
| Input pulse frequency               | FIN   | -   | -   | 200 | kHz  | Duty=50%(input pulse) |  |  |  |
| Ambient temperature                 | Та  | -40 | -   | 85  | °C   |                       |  |  |  |
| Maximun junction temperature        | Tj  | -   | -   | 150 | °C   |                       |  |  |  |

| 9. Electrical Characteristics                               |                  |   |          |           |             |        |  |
|---|------------------|---|----------|-----------|-------------|--------|--|
| (Operating condi-   | tions; Ta = 25°C | C, VM= $5.0V$ and VC = $3.0V$ , ur                                      | less oth | erwise sp | pecified.,( | Note 2 |  |
| Parameter   | Symbol           | Condition   | min      | typ       | max         | Uni    |  |
| Current consumption   |                  |   |          |           |             |        |  |
| VM stand by current   | IVM STBY         | IN1A=IN1B=IN2A=   |          | 35        | 100         | μΑ     |  |
| VC stand by current   | IVC STBY         | IN2B="L"  |          | 135       | 400         | μΑ     |  |
| VC current  | IVC              | IN1A=IN2A="L"<br>IN1B=IN2B=200kHz                                       |          | 500       | 800         | μΑ     |  |
| VM stand by current<br>(In under voltage detection<br>mode) | IVM UVD          | VM = 5.0V $VC = 0V$   |          | 0.1       | 1.0         | μΑ     |  |
| Charge pump   |                  |   |          |           |             |        |  |
| Charge pump voltage   | VG               | VG = VM + VC, Iload=0A  |          |           | 8.0         | V      |  |
| Charge pump wake up time<br>(Figure 4, Figure 5)            | tVGON            | VC > VCUV   |          | 0.3       | 3.0         | ms     |  |
| H-bridge driver   | ·                | •   |          | •         |             |        |  |
| H-bridge driver<br>High or Low side<br>ON resistance        | RON1             | VC = 3V, Iload = 100mA<br>Ta = 25°C                                     |          | 0.27      | 0.31        | Ω      |  |
| H-bridge driver<br>High or Low side<br>ON resistance        | RON2             | VC = 3V, Iload = 700mA<br>Ta = 25°C<br>Guaranteed by design<br>(Note 6) |          | 0.32      | 0.37        | Ω      |  |
| H-bridge driver<br>High or Low side<br>ON resistance        | RON3             | VC = 3V, Iload = 700mA<br>Ta = 85°C<br>Guaranteed by design<br>(Note 6) |          | 0.36      | 0.43        | Ω      |  |
| H-bridge driver<br>Body diode forward voltage               | Vf               | If = 100mA  |          | 0.8       | 1.2         | v      |  |

| Symbol      | Condition  | min   | typ  | max  | Unit  |
|-------------|--|---|--|--|---|
| tPDLH       | Load=1 kΩ between<br>OUTA and OUTB<br>Refer to Figure 3(a)<br>IN1A=IN2A=L<br>IN1B=IN2B=200kHz  |   | 0.07   | 0.3  | μs  |
| tPDHL       |  |   | 0.17   | 0.3  | μs  |
| tPDZH       | (Note 5)the time from 50%<br>input to 90% output<br>Refer to Figure 3(c)<br>Guaranteed by<br>design(Note 6)  |   | 0.1  | 0.3  | μs  |
| tPDHZ       | (Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)   |   | 0.1  | 0.3  | μs  |
| tPW         | Load=20kΩ between<br>OUTA and OUTB, Input<br>puls width=1us,Refer to<br>Figure 3(b)<br>Guaranteed by design<br>(Note 6)  | 0.7   | 1.09   | 1.5  | μs  |
|             |  |   |  |  |   |
| VIH         |  | 0.7×VC  |  |  | V   |
| VIL         | VC = 2.7V - 5.5V   |   |  | 0.3×VC   | V   |
| IIH         | Vterm1 = 3.0V  | 9   | 15   | 21   | μΑ  |
| IIL         |  | -1.0  |  |  | μΑ  |
| tr          | VC = 2.7V-5.5V   |   |  | 1.0  | μs  |
| tf          |  |   |  | 1.0  | μs  |
| Figure 5)   |  |   |  |  |   |
| VCUV        |  | 1.9   | 2.2  | 2.5  | v   |
| VCUVHY<br>S | Guaranteed by design<br>(Note 6)   | 0.02  | 0.05   | 0.1  | V   |
| TTOD        | Guaranteed by design   | 150   | 175  | 200  | °C  |
| TTSD        | (Note 6)   | 150   | 175  | 200  | C   |
|             | tPDLH<br>tPDHL<br>tPDHZ<br>tPDHZ<br>tPDHZ<br>tPW<br>VIH<br>VIH<br>VII<br>IIH<br>III<br>III<br>tr<br>tf<br>tf<br>tf<br>tf<br>tf<br>tr<br>tf<br>tr<br>tf<br>tr<br>tr | Load=1 k $\Omega$ between<br>OUTA and OUTB<br>Refer to Figure 3(a)<br>IN1A=IN2A=L<br>IN1B=IN2B=200kHztPDHL(Note 5)the time from 50%<br>input to 90% output<br>Refer to Figure 3(c)<br>Guaranteed by<br>design(Note 6)tPDZH(Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)tPDHZEffer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)tPDHZLoad=20k $\Omega$ between<br>OUTA and OUTB, Input<br>puls width=1us,Refer to<br>Figure 3(b)<br>Guaranteed by design<br>(Note 6)VIHVC = 2.7V-5.5VVILIIHVC = 2.7V-5.5VIILVC = 2.7V-5.5VtrVC = 2.7V-5.5VtfFigure 5)VCUVVCUVHYGuaranteed by design<br>(Note 6) | $I$ Load=1 k\Omega between<br>OUTA and OUTB<br>Refer to Figure 3(a)<br>IN1A=IN2A=L<br>IN1B=IN2B=200kHztPDHL(Note 5)the time from 50%<br>input to 90% output<br>Refer to Figure 3(c)<br>Guaranteed by<br>design(Note 6)tPDHZ(Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)tPDHZ(Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)tPDHZ(Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)tPWUOTA and OUTB, Input<br>puls width=1us,Refer to<br>Figure 3(b)<br>Guaranteed by design<br>(Note 6)VIHVC = 2.7V-5.5VVIHVC = 2.7V-5.5VIIHVterm1 = 3.0VIIL-1.0trVC = 2.7V-5.5Vtf.1.9VCUV1.9VCUVHYGuaranteed by design<br>(Note 6) | Load=1 k\Omega between<br>OUTA and OUTB<br>Refer to Figure 3(a)<br>IN1A=IN2A=L<br>IN1B=IN2B=200kHz0.07tPDLH(Note 5)the time from 50%<br>input to 90% output<br>Refer to Figure 3(c)<br>Guaranteed by<br>design(Note 6)0.17tPDHZ(Note 5)the time from 50%<br>input to 25% down output<br>Refer to Figure 3(d)<br>Guaranteed by<br>design(Note 6)0.1tPDHZLoad=20kQ between<br>OUTA and OUTB, Input<br>puls width=lus,Refer to<br>Figure 3(b)<br>Guaranteed by design<br>(Note 6)0.7VIHVC = 2.7V-5.5V0.7×VCVILVC = 2.7V-5.5VIIL-1.0trVC = 2.7V-5.5Vtf.10trVC = 2.7V-5.5VVIL1.92.2VCUVVCUV1.9VCUV1.9VCUV0.020.05 | Load=1 kΩ between<br>OUTA and OUTB<br>Refer to Figure 3(a)<br>IN1A=IN2A=L<br>IN1B=IN2B=200kHz         0.07         0.3           tPDHL         0.17         0.3           tPDHZ         Refer to Figure 3(c)<br>Guaranteed by<br>design(Note 6)         0.1         0.3           tPDHZ         Load=20kΩ between<br>OUTA and OUTB, Input<br>puls width=1us,Refer to<br>Figure 3(b)<br>Guaranteed by design<br>(Note 6)         0.7         1.09         1.5           VIH         VC = 2.7V-5.5V         0.7×VC         0.3×VC           IIH         Vterm1 = 3.0V         9         15         21           IIL         VC = 2.7V-5.5V         1.0         1.0         1.0           tr         VC = 2.7V-5.5V         1.0         1.0         1.0           tr         VC = 2.7V-5.5V         0.02         0.05         0.1 |

Note 5.  $100k\Omega$  load resister is connected between VM and OUTA/B, and also between OUTA/B and GND. Note 6. Not tested in production.

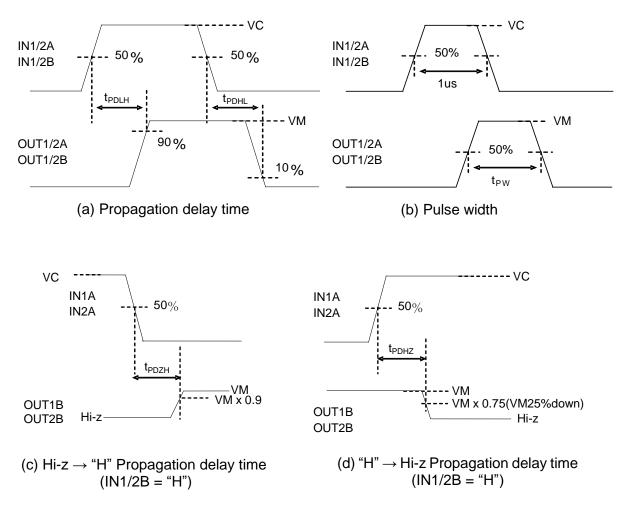


Figure 3. Time chart of propagation delay time and pulse width

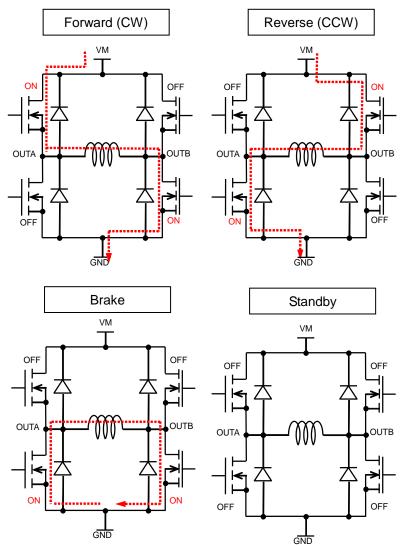
# 10. Description

The AP1016 is suitable to drive stepper motor and voice coil motor. If the input signals are fed to IN1A, IN1B, IN2A and IN2B, the output signals, OUT1A, OUT1B, OUT2A and OUT2B are defined by table 1. The AP1016 includes Under Voltage Detection and Thermal Shut Down (TSD) circuits. The under voltage detection circuit is monitoring the control voltage (VC), if the VC is less than the specified voltage(UVD), the output of the H-bridge goes to high impedance. The thermal shut down circuit is monitoring the chip temperature. If the temperature of the chip is more than the specified temperature, the output of the H-bridge goes to high impedance. Under voltage detection and thermal shut down circuit has each hysteresis level.

| able 1. Control logic truth table (X. doi: t care) |             |              |              |                |                |               |  |  |
|--|-------------|--------------|--------------|----------------|----------------|---------------|--|--|
| Protection   | n detection | Inj          | out          | Out            | tput           | Motion        |  |  |
| UVDN   | TSD         | IN1A<br>IN2A | IN1B<br>IN2B | OUT1A<br>OUT2A | OUT1B<br>OUT2B | (Note 7)      |  |  |
| Н  | L           | L            | L            | L              | L              | Brake         |  |  |
| Н  | L           | Н            | L            | Н              | L              | Forward (CW)  |  |  |
| Н  | L           | L            | Н            | L              | Н              | Reverse (CCW) |  |  |
| Н  | L           | Н            | Н            |                |                |               |  |  |
| Н  | Н           | Х            | Х            | Hi-Z           | Hi-Z           | Standby       |  |  |
| L  | Х           | Х            | Х            |                |                |               |  |  |

Table 1. Control logic truth table (X: don't care)

Note 7. Direction of Current



[AP1016AEN]

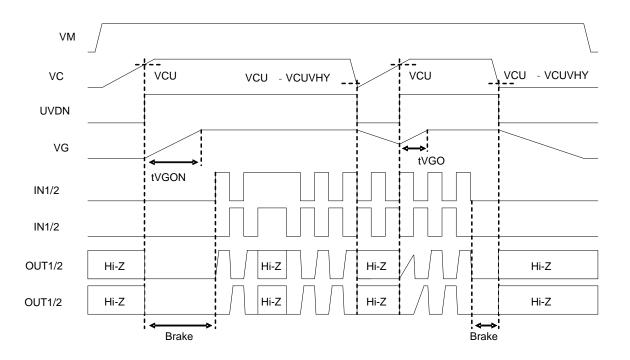


Figure 4. Time chart of input and output (in cace of VDUV detection)

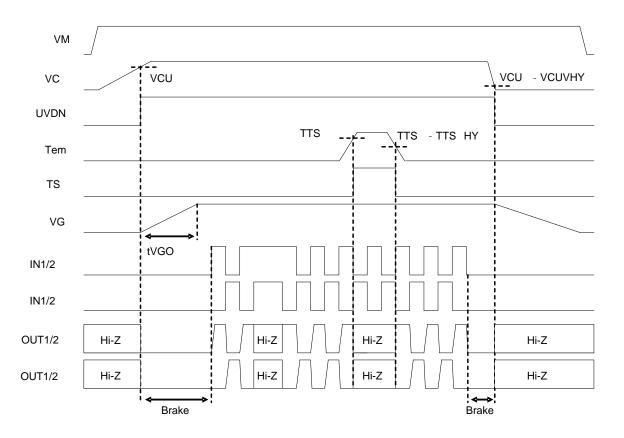


Figure 5. Time chart of input and output (in cace of TSD detection)

#### **11. Recommended External Circuits**

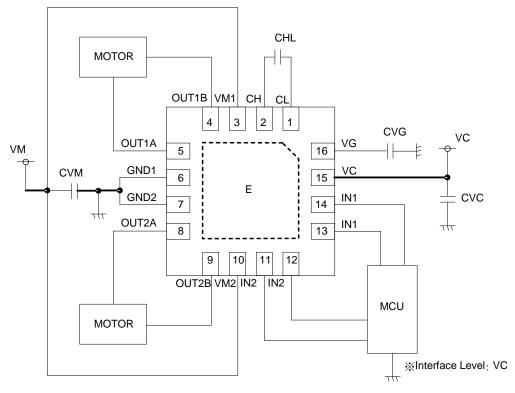


Figure 6. Recommended External Circuits (Top view)

| Table 2. Recommended external | components example |
|-------------------------------|--------------------|
|                               |                    |

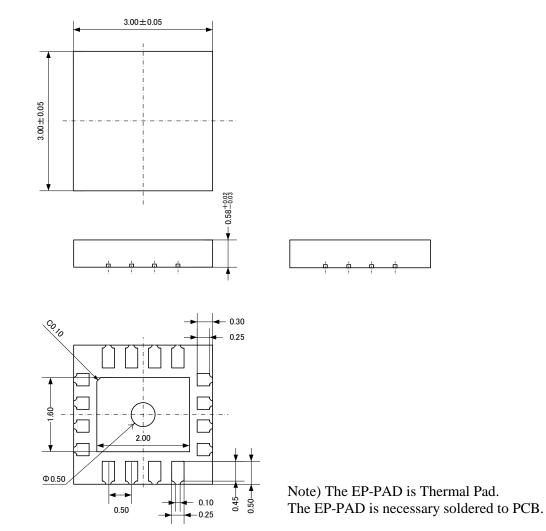
| Parameter  | Symbol | min   | typ | max  | Unit | Condition |
|--|--------|-------|-----|------|------|-----------|
| Motor driver power supply<br>connection decupling<br>capacitor | CVM    | -     | 1   | -    | μF   | (Note 8)  |
| Control power supply connection bypass capacitor               | CVC    | -     | 0.1 | -    | μF   | (Note 8)  |
| Charge pump<br>capacitance1                                    | CVG    | 0.047 | 0.1 | 0.22 | μF   |           |
| Charge pump<br>capacitance2                                    | CHL    | 0.047 | 0.1 | 0.22 | μF   |           |

Note 8. Please adjust the connecting capacitor of CVM and CVC depending on the load current profile, the load capacitance, the line resistance and etc. with each application boards.

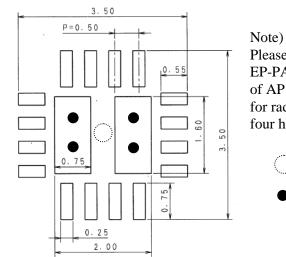
#### 12. Package

#### Outline Dimensions

(Unit: mm)



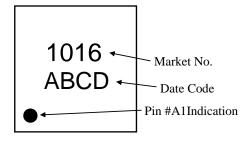
Recommended foot pattern



Please layout the foot pattern of EP-PAD not to surround the steam via of AP1016. Please locate thermal via for radiation improvement more than four halls.

- : example of steam via
- : example of thermal via

# Marking



YWWA: Date code (4 digit) A: Manage number WW: Producing week Y: Producing year (Ex: 2013 → "3")

# 13. Revise History

| Date<br>(YY/MM/DD) | Revision | Page | Contents   |
|--------------------|----------|------|--|
| 14/01/31           | 00       |      | First edition  |
| 14/08/07           | 01       | 7    | Propagation delay time (Hi-z $\rightarrow$ "H", "H" $\rightarrow$ Hi-z)Condition<br>"the time from 50% to 75% output"<br>$\rightarrow$<br>"the time from 50% input to 90% output"<br>"the time from 75% to 50% output"<br>$\rightarrow$<br>"the time from 50% input to 90% output" |
|                    |          | 8    | <ul> <li>"the time from 50% input to 90% output"</li> <li>Propagation delay time ("H"→Hi-Z)<br/>typ 0.15µs → typ 0.1µs</li> <li>Figure 3<br/>Time chart of propagation Hi-z → "H" and "H"→Hi-z were added.</li> </ul>  |
| 14/10/09           | 02       | 9    | Figure of direction of current was corrected.  |
| 14/12/24           | 03       | 3    | Correct temperature range in ordering guide  |

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